

Ship 26/8

Work Order ID 73104

Thursday, August 25, 2011 2:53:22 PM



Page 1

Item ID: D412-704-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Copilot Emergency Cargo Release

Start Date: 8/25/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 8/26/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan: *W*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-704-011CHG001

8/26/2011

for CL 11-8-26

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

11/8/26

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

8/26/2011

(2)

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Item ID: D412-704-011

Accept

Revision ID:

Item Name: Copilot Emergency Cargo Release

Start Date: 8/25/2011 Start Qty: 2.00

Required Date: 8/26/2011 Req'd Qty: 2.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Packaging

Packaging

Memo

Identify and pack for shipping as per PPP D412-704-011 Location: _____ iPPP Rev: 3

0.00

0.00

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00



Cust Item ID:

Customer:



Setup Start



Stop



Run Start



Stop

W/8/29 SLP

11/8/30

mf
11-08-30

Picklist Print

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Work Order ID: 73104

Parent Item: D412-704-011

Parent Item Name: Copilot Emergency Cargo Release



Start Date: 8/25/2011

Required Date: 8/26/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:B:05.01.28 Hardware added to Step 3: KJ/RF
IPP Rev:C:05.12.21 Hardware removed on Step 3: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3207-2 Manufactured No

120 Each 9.0000

1 2 sl



Bracket

Location

Loc Qty

Loc Code

ST202

9

57562

1

70291

8

D3207-5 Manufactured No

120 Each 10.0000

1 2 sl



Bracket

Location

Loc Qty

Loc Code

GA

2

46856

2

ST202

8

70293

8

D3208-1 Manufactured No

120 Each 6.0000

1 2 sl



Doubler

Location

Loc Qty

Loc Code

ST202

6

70303

6

D3208-11 Manufactured No

120 Each 15.0000

1 2 4/8/26 sl 20



Filler

Location

Loc Qty

Loc Code

ST202

15

67718

15

Picklist Print

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Work Order ID: 73104

Parent Item: D412-704-011

Parent Item Name: Copilot Emergency Cargo Release

Start Date: 8/25/2011

Required Date: 8/26/2011

Start Qty: 2.00

Required Qty: 2.00

Sa D3208-3
Pedal Mount Angle

Manufactured No 120 Each 14.0000

1 2
Sa

Location	Loc Qty	Loc Code
ST202	14	
68697	2	
71677	12	

Sa D3208-7
Filler

Manufactured No 120 Each 4.0000

1 2
Sa

Location	Loc Qty	Loc Code
ST202	4	
68698	4	

Sa D3208-9
Doubler

Manufactured No 120 Each 9.0000

1 2
Sa

Location	Loc Qty	Loc Code
ST202	9	
71031	9	

Sa D3214-1
Placard

Manufactured No 120 Each 15.0000

1 2
Sa

Location	Loc Qty	Loc Code
ST202	15	
70125	1	
70304	14	

Picklist Print

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Work Order ID: 73104

Parent Item: D412-704-011

Parent Item Name: Copilot Emergency Cargo Release

Start Date: 8/25/2011

Required Date: 8/26/2011

Start Qty: 2.00

Required Qty: 2.00

D412-704-041

Manufactured

No

120

Each

2.0000

1

2



Pedal Assembly (205/212/214/412)

Location

Loc Qty

Loc Code

ST191

2

70604

2

D412-704-045

Manufactured

No

120

Each

0.0000

1

2



Cable Assembly (212/214/412)

MS21919-DG5

Purchased

No

100

Each

28.0000

4

8



Clamp

Location

Loc Qty

Loc Code

ST306

28

118077

28

8

8

2
B 73/03 8 11/8/26
8 11/8/26 80

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Shop Packet Print

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IIN-D412-704

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5.0 PARTS LIST

Qty -011	Qty -013	Qty -041	Qty -043	Qty -045	Part Number	Description
X					D412-704-011	COPILOT'S EMERGENCY CARGO RELEASE KIT (210/212/214/412)
	X				D205-704-013	COPILOT'S EMERGENCY CARGO RELEASE KIT (205)
1	1	X			D412-704-041	PEDAL ASSEMBLY (205/210/212/214/412)
	1		X		D205-704-043	CABLE ASSEMBLY (205)
1				X	D412-704-045	CABLE ASSEMBLY (210/212/214/412)
		1			D3204-041	PEDAL ASSEMBLY (OR ECM 999702-1)
		1			D3205-1	PEDAL BRACKET (OR ECM 999703-1)
		1			D3205-3	BACK PLATE (OR ECM 999709-5)
		1			D3206-1	PEDAL ARM (OR ECM 999704-1)
	1				D3207-1	BRACKET
1					D3207-2	BRACKET
	1				D3207-3	BRACKET
1					D3207-5	BRACKET
1	1				D3208-1	DOUBLER (OR ECM 999709-1)
1					D3208-11	FILLER
1	1				D3208-3	PEDAL MOUNT ANGLE (OR ECM 999709-7)
	1				D3208-5	MOUNT ANGLE
1	1				D3208-7	FILLER (OR ECM 999709-3)
1					D3208-9	DOUBLER
		1			D3209-041	BRACKET ASSEMBLY (OR BHT 204-070-993-001)
1	1				D3214-1	PLACARD (OR ECM 999712-1)
			1		D3217-1	CABLE
				1	D3217-3	CABLE
			1	1	D3257-1	FITTING
			1	1	D3258-1	ANGLE BRACKET
		1			AN315-4R	NUT
		5	2	2	AN960JD10	WASHER
		4	2	2	AN960JD10L	WASHER
		11			AN960JD416	WASHER
		3			AN960JD416L	WASHER
			3	3	NAS509-3	NUT
		3	2	2	MS21042L3	NUT (OR MS21042-3)
		5			MS21042L4	NUT (OR MS21042-4)
4	4				MS21919DG5	CLAMP
		1			MS24694-S102	SCREW
	2				MS35489-10	GROMMET
			1	1	AN3-5A	BOLT
		2			AN3-6A	BOLT
		1			AN3-10A	BOLT
			1	1	AN3-13A	BOLT
		1			MS9519-10	BOLT
		1			AN4-10A	BOLT
		2			AN4-12A	BOLT
		1			AN4-13A	BOLT

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Revision: **B**

Date: 07.08.10